

# MAINTENANCE INSTRUCTIONS

Please follow these instructions, to ensure the function and lifespan of our products.

#### **Industrial** walls

The assembly of the storage and industrial walls must be carried out according to the assembly instructions of Garantell. The user is responsible for monitoring the products for possible damage and for carrying out necessary measures and, if necessary, for replacing parts. Maintenance, once a year, depending on the environment:

- Clean with a slightly damp cloth.
- All screws and fixing materials must be checked for systems which are exposed to vibrations.
- Any lacquer damage must be covered with paint in order to avoid corrosion damage. Corrosion class C2, interior, heated interior surfaces (posts and doors powder-coated)

### Rear-, Bay-and Side-mesh

The assembly of the storage and industrial walls must be carried out according to the assembly instructions of Garantell. The user is responsible for monitoring the products for possible damage and for carrying out necessary measures and, if necessary, for replacing parts. Maintenance, once a year, depending on the environment:

- Clean with a slightly damp cloth.
- All screws and fixing materials must be checked for systems which are exposed to vibrations. Corrosion class C2, interior, non-heated interior surfaces with different temperatures and humidity (all components are galvanized or blue-galvanized)

#### Mesh deck

The user is responsible for monitoring the mesh decks for possible damage and for carrying out necessary measures and, if necessary, for replacing parts.

Maintenance, once a year, depending on the environment:

• Clean with a slightly damp cloth.

Corrosion class C2, interiors, non-heated interior surfaces with different temperatures and humidity (are galvanized).

## Machine guard fences

The installation of the machine walls must be carried out according to the instructions of Garantell, ISO 13857 (Safety of machinery - safety clearance to prevent access by limbs) and ISO 13855 (safety of machines - safety devices with regard to the approach speeds of persons and body parts). The safety distance is calculated according to ISO 13857, table 4. According to the Machinery Directive 2006/42 / EC, the user is responsible for monitoring the machine protection for possible damage and for carrying out necessary measures and, if necessary, for replacing parts.

Maintenance, once a year, depending on the environment:

- Clean with a slightly damp cloth.
- All screws and fixing materials must be checked for systems which are exposed to vibrations.
- Any lacquer damage must be covered with paint in order to avoid corrosion damage Corrosion class C2, interior, heated interior surfaces